

HUMIDUR®										
	ME		E	FP					TC	
	ME	ME Brush		FP Single/FP Hydro	FP Plural	FP Brush	FP Brush Extreme	FP QR		
<b>Duties</b>	Anti-corrosion	✓	✓	✓	✓	✓	✓	✓	✓	
	Anti-fouling									
	Topcoat									✓
<b>Substrate</b>	Surface tolerant	✓	✓	✓	✓	✓	✓	✓	✓	
	Steel	✓	✓	✓	✓	✓	✓	✓	✓	Only esthetic purposes
	Other metals	✓	✓	✓	✓	✓	✓	✓	✓	Only esthetic purposes
	Concrete	✓	✓	✓	✓	✓	✓	✓	✓	
	Humidur coatings	✓	✓	✓	✓	✓	✓	✓	✓	
	Other coatings	✓	✓	✓	✓	✓	✓	✓	✓	
	Glass Reinforced Plastic (GRP)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	Fibre Reinforced Plastic (FRP)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
<b>Compo- sition</b>	100% solids / 0% VOC	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Solvent-free	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2K-polyamine epoxy	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2K-epoxy siloxane	✓	✓	✓	✓	✓	✓	✓	✓	✓
<b>Appli- cation</b>	Brush / roller/ spatula	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Dispensing Gun									
	Single component spray (heated hoses)	✓		✓	✓				✓	✓
	Plural component spray (heated hoses)	✓		✓	✓	✓				✓
<b>Physical Properties</b>	Colour	Any RAL 25 standard shades	Any RAL 25 standard shades	Any RAL 25 standard shades	Any RAL 25 standard shades	Any RAL 25 standard shades	Any RAL 25 standard shades	Refer to TDS	Refer to TDS	Any RAL 25 standard shades
	Density at 23°C	± 1.36 g/cm <sup>3</sup>	± 1.27 g/cm <sup>3</sup>	± 1.38 g/cm <sup>3</sup>	± 1.36 g/cm <sup>3</sup>	± 1.39 g/cm <sup>3</sup>	± 1.13 g/cm <sup>3</sup>	± 1.15 g/cm <sup>3</sup>	± 1.21 g/cm <sup>3</sup>	± 1.23 g/cm <sup>3</sup>
	Viscosity	6.0 ± 1 Pas	4.5 ± 1 Pas	10.5 ± 1 Pas	25 ± 1 Pas	45 ± 1 Pas	8.8 ± 1 Pas	N/A	N/A	3 ± 1 Pas
	Adhesion value	> 8 MPa	> 8 MPa	> 8 MPa	> 8 MPa	> 8 MPa	> 8 MPa	> 8 MPa	> 5 MPa	> 5 MPa
	Hardness (Shore D)	> 74	> 74	> 74	> 74	> 74	> 74	> 74	> 74	> 80
	Flash point	> 100°C	> 100°C	> 120°C	> 100°C	> 100°C	> 100°C	> 100°C	> 100°C	> 90°C
	Touch dry at 20°C	4 hours	4 hours	2 hours	3 hours	3 hours	3 hours	4 hours	5 hours	4 hours
	Full cure at 20°C	48 hours	48 hours	12 hours	24 hours	24 hours	24 hours	24 hours	36 hours	3 days
<b>Technical Properties</b>	One coat system	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Only esthetic purposes
	Standard packaging	22 kg	5 kg	22 kg	18 kg	22 kg	5 kg	5 kg	180 ml	4 kg
	Pot life (at 23°C)	45 min	45 min	10 min	25 min	25 min	25 min	25 min	N/A	2 hours
	Shelf life at 25°C	12 months	12 months	24 months	24 months	24 months	24 months	24 months	18 months	12 months
	Mixing ratio by weight	4.4:1	3.7:1	4.03:1	5.0:1	4.0:1	3.7:1	2.6:1	2.63:1	7.6:1
	Mixing ratio by volume	3.2:1	2.9:1	2.9:1	3.8:1	2.9:1	3.475:1	2.4:1	2:1	5.9:1
	Film thickness min./ max.	300 µm / 1000µm	200 µm / 300 µm	300 µm / 2000 µm	400 µm / 800 µm	300 µm / 2000 µm	200 µm / 400 µm	200 µm / 200 µm	200 µm / 400 µm	60 µm / 100 µm
	Covering capacity (min. thickness)	0.41 kg/m <sup>2</sup>	0.25 kg/m <sup>2</sup>	8>	0.54 kg/m <sup>2</sup>	0.55 kg/m <sup>2</sup>	0.23 kg/m <sup>2</sup>	0.23 kg/m <sup>2</sup>	0.48 kg/m <sup>2</sup>	0.074 kg/m <sup>2</sup>
	Min. overcoating time	wet-on-wet	wet-on-wet	wet-on-wet	wet-on-wet	wet-on-wet	wet-on-wet	wet-on-wet	wet-on-wet	4 hours
	Max. overcoating time	unlimited	unlimited	unlimited	unlimited	unlimited	unlimited	unlimited	Roughen the surface	48 hours
	Cleaning of material	HumiClean	HumiClean	HumiClean	HumiClean	HumiClean	HumiClean	HumiClean	HumiClean	HumiClean
<b>Min. Surface Preparation</b>	Cleanliness	St 2-3 - ISO 8501	St 2-3 - ISO 8501	St 2-3 - ISO 8501	St 2-3 - ISO 8501	St 2-3 - ISO 8501	St 2-3 - ISO 8501	St 2-3 - ISO 8502	St 2-3 - ISO 8503	N/A
	Roughness	Original profile	Original profile	Original profile	Original profile	Original profile	Original profile	Original profile	Original profile	N/A
	Methods	Grind disk Wire brush Needle gun Bristle Blaster	Grind disk Wire brush Needle gun Bristle Blaster	Grind disk Wire brush Needle gun Bristle Blaster	Grind disk Wire brush Needle gun Bristle Blaster	Grind disk Wire brush Needle gun Bristle Blaster	Grind disk Wire brush Needle gun Bristle Blaster	Grind disk Wire brush Needle gun Bristle Blaster	Grind disk Wire brush Needle gun Bristle Blaster	N/A N/A N/A N/A
	Expected lifetime	15 years	15 years	15 years	15 years	15 years	15 years	15 years	15 years	N/A
	Warranty	on request	on request	on request	on request	on request	on request	on request	on request	N/A
<b>Optimal Surface Preparation</b>	Cleanliness	Sa 2½ - ISO 8501	Sa 2½ - ISO 8501	Sa 2½ - ISO 8501	Sa 2½ - ISO 8501	Sa 2½ - ISO 8501	Sa 2½ - ISO 8501	Sa 2½ - ISO 8501	Sa 2½ - ISO 8501	Solvent wash SSPC-SP1 Sweep blasting SSPC-SP7/ Sa 1 ISO 8501
	Roughness	> 60 µm 2/3 ISO 8501 Concrete: CSP 3	> 60 µm 2/3 ISO 8501 Concrete: CSP 3	> 60 µm 2/3 ISO 8501 Concrete: CSP 3	> 60 µm 2/3 ISO 8501 Concrete: CSP 3	> 60 µm 2/3 ISO 8501 Concrete: CSP 3	> 60 µm 2/3 ISO 8501 Concrete: CSP 3	> 60 µm 2/3 ISO 8501 Concrete: CSP 3	> 60 µm 2/3 ISO 8501 Concrete: CSP 3	120-180 grade for coating 60-120 grade for concrete
	Methods	Abrasive Blasting	Abrasive Blasting	Abrasive Blasting	Abrasive Blasting	Abrasive Blasting	Abrasive Blasting	Abrasive Blasting	Abrasive Blasting	Orbital electric sander or abrasive paper
	Expected lifetime	> 30 years	> 30 years	> 30 years	> 30 years	> 30 years	> 30 years	> 30 years	> 30 years	10 years
	Warranty	on request	on request	on request	on request	on request	on request	on request	on request	on request
<b>Application Conditions</b>	Primer needed	No	No	No	No	No	No	No	No	Yes
	Temperature before mixing	18°C - 25°C	18°C - 25°C	18°C - 25°C	35°C - 40°C	50°C - 60°C	20°C - 25°C	18°C - 25°C	15°C - 25°C	20°C-25°C
	Application temperature of mixture	25°C ± 5°C	25°C ± 5°C	30°C ± 5°C	35°C ± 5°C	55°C ± 5°C	25°C ± 5°C	18°C - 25°C	15°C - 25°C	25°C ± 5°C
	Min. surface temperature*	> DPT + 3°C*	> DPT + 3°C*	> DPT + 3°C*	> DPT + 3°C*	> DPT + 3°C*	> DPT + 3°C*	> DPT + 3°C*	> DPT + 3°C*	> 0°C and > DPT + 3°C
	Max. surface temperature	50°C	50°C	50°C	50°C	50°C	50°C	50°C	50°C	50°C
	Humidity of surface	no condensation	no condensation	no condensation	no condensation	no condensation	no condensation	no condensation	no condensation	no condensation
	R.H.	< 95%	< 95%	< 95%	< 95%	< 95%	< 95%	< 95%	< 95%	< 95%
	Curing under water possible	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No

\*These criteria are valid to achieve the most durable protection. If a reduced coating lifetime is desired, application can continue outside this window. The existing warranties do not apply in these conditions. Please contact Acotec nv directly for more information on the expected lifetime in these conditions.